



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2980
Job Sheet 167366



QC2?

Part No: D2980

Job Qty: 16 ea

Part Name: Latch Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/30/17

Job Tracking No:

Due Date: 11/7/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		11/6/17	0.00	0.00	Start Up Waterjet1		SC
100	Waterjet	16 pcs		11/6/17	0.00	0.40	Waterjet1		SC
110	QC	16 pcs		11/6/17	0.00	0.00			DAS
120	QC	16 pcs		11/6/17	0.00	0.00	QC8		38
130	HandFinish	16 pcs		11/6/17	0.01	0.46	HandFinish1		2013-11-13 JSC
140	QC	16 pcs		11/6/17	0.00	0.00	QC7		BR 17-11-14
144	Powdercoat	16 pcs		11/7/17	0.00	0.40	Powdercoat4		BR 17-11-14
146	QC	16 pcs		11/7/17	0.00	0.00	QC3		38
150	Packaging	16 pcs		11/7/17	0.00	0.00	Packaging3	WADOL	NOV 17 2017
160	QC21-SA	16 Ea		11/7/17	0.00	0.00	QC21		DAS

Part Op 100 - 1-Cut as per Dwg-Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary
Descriptions: 144 - START TIME: 9:20 OVEN TEMPERATURE: 320° FINISH TIME: 9:50

M135418.

21 NOV 20 2017
9:59

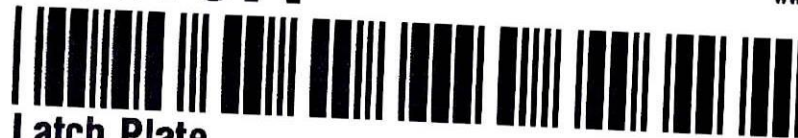
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.040	1	49	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S007577



Latch Plate

PART NO: D2980

Revision:

Operation: Start up Operation

Change No:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

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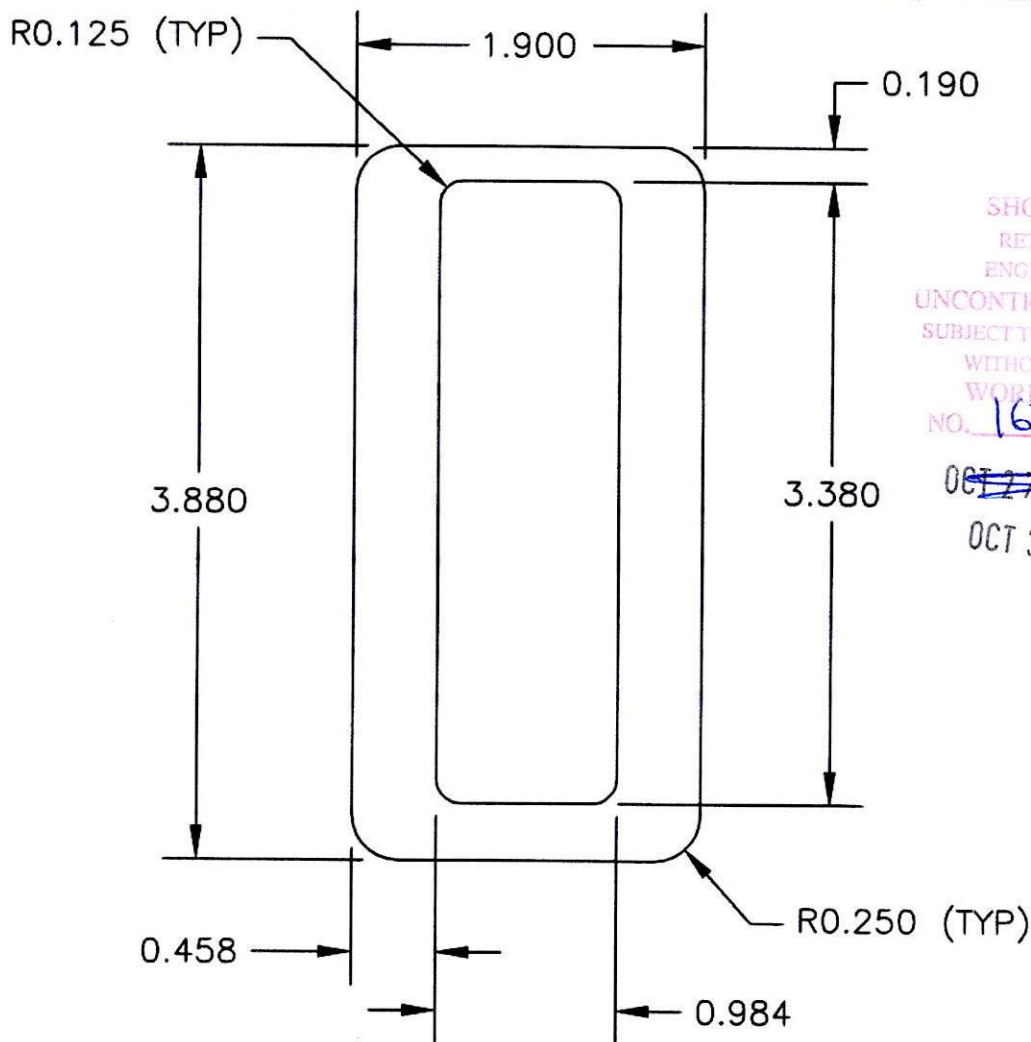
Mfg Date: 11/07/17

Job No: 167366



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D2980	REV. A SHEET 1 OF 1
DATE 00.05.23		TITLE LATCH PLATE	SCALE 1:1
A	00.05.23	NEW ISSUE	

RELEASED
00.06.05



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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 167366

~~OCT 27 2017~~

OCT 30 2017

MATERIAL: 5052-H32 (QQ-A-250/8) OR 6061-T6 (QQ-A-250/11) OR 2024-T3
(QQ-A-250/4) 0.040 THICK
FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT BLACK SANDTEX (REF. 4.3.5.7) PER DART QSI 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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